Synthesis, characterization and optical band gap of Lithium cathode materials: \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) nanoparticles

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ABSTRACT: \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) Nanoparticles as cathode materials for lithium ion battery were successfully synthesized using lithium acetate, nickel and manganese acetate as Li, Ni and Mn sources and stearic acid as a complexing reagent. The structure of the obtained products was characterized by FT-IR and XRD. The shape, size and distribution of the \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) nanoparticles were observed by SEM. Optical band gap and magnetic properties were determined by diffuse reflectance spectroscopy (DRS) and vibrating sample magnetometer (VSM). \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) spinels were identified as the main crystalline phases. The particles size of both, \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) nanoparticles is around 24 to 32 nm. Optical band gap of \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) are 1.40 eV and 1.16 eV, respectively. Therefore, lithium nickel and lithium manganese oxide nanoparticles can be used as semiconductor materials in electrical devices. VSM curve showed paramagnetic behavior of \( \text{LiMn}_2\text{O}_4 \) nanoparticles. Moreover, color parameters were obtained by colorimetric analysis of \( \text{LiMn}_2\text{O}_4 \) indicating characteristic values of \( L^* = 25.820 \), \( a^* = 1.607 \) and \( b^* = -1.143 \).

Keywords: \( \text{Li}_2\text{Ni}_8\text{O}_{10} \); \( \text{LiMn}_2\text{O}_4 \); Nanoparticles; Optical band gap; Semiconductor.

INTRODUCTION

The spinel \( \text{Li}_2\text{Ni}_8\text{O}_{10} \) and \( \text{LiMn}_2\text{O}_4 \) are two promising cathode materials with economical and environmental advantages as compared with layered compounds such as \( \text{LiCoO}_2 \) and \( \text{LiNiO}_2 \) [1]. Reasonable price and environmental concerns are two main advantages of the as prepared nano-catalysts. In general, Solid-state reaction [2-4], hydrothermal method [5, 6], combustion synthesis [7-9], sol-gel [10], co-precipitation [11], melt-impregnation [12], the citric acid gel method [13, 14], the tartaric acid gel method [15, 16], and Pechini process [17] have been developed to synthesize the multi-metal catalysts. Among them, the solid-state reaction and combustion synthesis methods have been achieved more attention as; they show superior performance in producing high quality cathode materials. But the former needs high temperature and long heating period. Ahn et al. [18] have reported the synthesis of spinel \( \text{LiMn}_2\text{O}_4 \) by solid-state reaction. The \( \text{LiMn}_2\text{O}_4 \) powder was obtained in their study by calcining at 750 °C for 48 h. Yang et al. [19] have reported the synthesis of spinel \( \text{LiMn}_2\text{O}_4 \) by combustion process. The spinel \( \text{LiMn}_2\text{O}_4 \) in their study has been obtained by the combustion reaction following further calcining in 800°C for 24h. Here, production of the catalysts by combustion method is difficult due to the fast reaction rate, therefore, high quality cathode materials need further calcining in high temperature and long time. To overcome these deficiencies, it is highly recommended to develop a simple and rapid method. Obviously, the preparation of spinel \( \text{LiMn}_2\text{O}_4 \) phase by solid-state reactions involves the raw materials of manganese oxides, nitrate or carbonate with lithium hydroxide, nitrate or carbonate at temperatures 700-900°C, and the final product usually contains the impurity phases, irregular morphology, larger particle size, and broader particle size distribution [20, 21]. In general, single-phase, homogeneity, uniform particle morphology, and large surface area are considered as desirable characteristics in solar electrodes batteries.

In current study, stearic acid gel method was
performed to synthesize both Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles, directly from the starting materials. For precursor preparation, diffusion of metallic cations from aqueous to organic phase was occurred [22]. Finally, the properties of as prepared nanoparticles were analyzed.

EXPERIMENTAL

Material
The as mention source materials were dissolved in de-ionized water, the molar ratio of the metal ions Li$^+$:Ni$^{2+}$ and Li$^+$:Mn$^{2+}$ controlled in the ratio of 1:4 and 1:2, respectively. The metal–ion solutions were mixed with the melted stearic acid. During mixing, the solution was transformed into a viscous gel. The gel was subsequently heated in an oven at 100 °C to remove the moisture. After drying, both, the lithium nickel acetate and lithium manganese acetate precursors were agglomerated [23]. The precursor was then heated at 200 to 350°C for 72 hours to slowly remove the unwanted materials. Subsequently, the calcination process was conducted at 800 °C for 4 hours in air. Finally, the calcined nanoparticles were furnace-cooled down to room temperature for further investigation. The schematic representation of as mention procedure is shown in Fig.1.

Figure 1: Schematic representation of nanoparticles (Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$) synthesis method.

Characterizations
Spectroscopic analysis was carried out using FTIR Perkin-Elmer spectrometer RX1 to study the structure coordination of the precursors. Each sample was mixed with KBr and examined at the wave number range from 400 to 4000 cm$^{-1}$. The phase identity, crystal structure, and lattice constants of the materials were investigated using Rigaku X-ray diffractometer (XRD, PTS 3003) with the Cu Kα radiation at 30 kV, 20 mA. The XRD data were collected between 15 and 80° of 2θ angles. Lattice constants were determined by a least-squares refinement of the d-spacing, which were measured in comparison with an internal standard of pure Ag. The morphology and size distribution of the nanoparticles were measured using scanning electron microscopy (SEM, KYKY-EM3200-UK).

The magnetic properties of LiMn$_2$O$_4$ nanoparticles calcined at 800 °C carried out by Vibrating Sample Magnetometer (VSM, BHV-55, Riken, Japan). The optical band gap of the nanoparticles carried out by Diffuse Reflectance Spectroscopy (DRS, SCINCO S4100). The color parameters (L$^*$,a$^*$,b$^*$) of LiMn$_2$O$_4$ nanoparticles calcined at 800 °C identified by Reflectance Spectrophotometer (RS, Ihara-spcam spectrophotometer).

RESULTS AND DISCUSSION

FTIR study
The FTIR spectra of Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles are shown in Fig. 2. The Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles show a number of vibration frequencies below 1000 cm$^{-1}$. These absorption bands confirm metal-oxygen i.e. Li-O, Ni-O and Mn-O vibration frequencies [24]. The peak at around 418 cm$^{-1}$ in both Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ spectra indicate the metal-metal (Li-Ni & Li-Mn) vibration frequency [25]. Moreover, two bands at 502 and 616 cm$^{-1}$ are attributed to the asymmetric stretching modes of MnO$_6$ group.

Structural analysis
Fig. 3 shows the X-ray diffraction pattern of synthesized Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles. The presence of sharp bands (Indexed in the pattern) in the XRD patterns of metal oxides either Li$_2$Ni$_8$O$_{10}$ or LiMn$_2$O$_4$ are supported by literature (JCPDS 23-0362 and 35-782) with the presence of minor Ni-O and Mn-O$_3$. Hexagonal crystal structure of Li$_2$Ni$_8$O$_{10}$ can be confirmed by a series of sharp peaks at 2θ equal to 18.94° (003), 38.15° (102), 44.29° (104) and 64.25° (110).
Moreover, a hexagonal impurity appears to exist over a wide range of Lithium concentration. The spinel structure of LiMn$_2$O$_4$ with space group Fd3m 6 lithium ions occupy the tetrahedral sites and the doped metal ions reside at the octahedral sites. 6 can be clearly identified according to (111), (311), (400), and (440) Miller index parameters. The nanoparticles diameter was calculated from the XRD pattern according to the line width of the (311) plane reflection peak using the following Scherrer equation (1).

$$D = \frac{k\lambda}{\beta \cos \theta}$$  (1)

where $\theta$ is the angle, $\lambda$ is the wavelength (0.15418 nm), $\beta$ is the width of the XRD peak at half height and k is a shape factor, about 0.9 for spherical shaped nanoparticles. The particle size calculated from the equation was about 22 nm in the case of LiMn$_2$O$_4$ and about 30 nm for Li$_2$Ni$_8$O$_{10}$. The results are obviously supported by SEM observations.

Fig. 2: FTIR spectra of (a) Li$_2$Ni$_8$O$_{10}$ and (b) LiMn$_2$O$_4$ nanoparticles.
The surface morphologies of Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles are shown in Fig. 4. The SEM micrographs of the products (Fig. 4 (a) and (b)) revealed that the surface morphology of both Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ particles are quasi-spherical. However, the narrow distribution of the particles with homogeneous size distribution in LiMn$_2$O$_4$ reveals a pure particle formation. A heterogeneous morphology of Li$_2$Ni$_8$O$_{10}$ nanoparticles indicates an agglomerated graining structure. The calculated average grain size in both Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ are about 18 to 32 nm.

**Diffuse reflectance spectroscopy**

DR spectra of Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles were obtained at 200 and 1000 nm are shown in Fig. 5 (a and b). Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ both show a sharp peak at around 310 nm.
Fig. 4: SEM micrographs of (a) Li$_2$Ni$_8$O$_{10}$ and (b) LiMn$_2$O$_4$ nanoparticles.

Fig. 5: DR spectra of (a) Li$_2$Ni$_8$O$_{10}$ and (b) LiMn$_2$O$_4$ nanoparticles.
The energy gap ($E_g$) is an important feature of semiconductors which determines their applications in optoelectronics [26–30]. A common way of extracting band gap from absorption spectra is to get the first derivative of absorbance with respect to photon energy and finding the maximum in the derivative spectra at the lower energy sides [31, 32]. The Tauc model (2) was used to determine the nature of the optical inter-band transition and value of the energy gap $E_g$,

$$\left(\alpha \hbar v\right)^2 - A\left(\hbar v - E_g\right)$$  \hspace{1cm} (2)

where $\alpha$, $A$, $\hbar v$ and $E_g$ are the absorption coefficient, edge width parameters independent of photon energy, energy of incident photon and band gap of the material, respectively. The band gap was obtained by extrapolating the straight portion of the graph on $\hbar v$ axis at $(\alpha \hbar v)^2$ values (Fig. 6). The optical absorption curve results has been demonstrated that the band gap of Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ are about 1.40 and 1.16 eV, respectively. Thus, the synthesized materials are semiconductor material and they can be used in photoelectric devices.

**Photoluminescence spectroscopy**

PL spectra of the Li$_2$Ni$_8$O$_{10}$ and LiMn$_2$O$_4$ nanoparticles are shown in Fig. 7 (a and b). A broad and weak peak appears at around 400 nm in LiMn$_2$O$_4$ sample with a general broadening of the PL spectrum ranging from 350 to 500 nm. This indicates that the LiMn$_2$O$_4$ nanoparticles have a weak photoluminescence property due to forbidden spin of Mn$^{2+}$ (3d$^5$). But, the Li$_2$Ni$_8$O$_{10}$ shows a slightly sharp peak at around 459 nm indicating intense photoluminescence property as compare to LiMn$_2$O$_4$ nanoparticles.

![Fig. 6: The optical band gap of (a) Li$_2$Ni$_8$O$_{10}$ and (b) LiMn$_2$O$_4$ nanoparticles.](image-url)
Magnetic property of LiMn$_2$O$_4$ nanoparticles

Fig. 8 shows the measured hysteresis loops LiMn$_2$O$_4$ nanoparticles. Comparison of the hysteresis loops of the nanoparticles measured at room temperature with typical curves obtained from mixed magnetic systems shows a paramagnetic behavior of the products. From the results, it can observe that the LiMn$_2$O$_4$ nanoparticles are paramagnetic and magnetization parameter obtained at 0.4 emu/g in 8kOe applied field.

Color properties (L*,a*,b*) of LiMn$_2$O$_4$ nanoparticles

Color properties (L*,a*,b*) of LiMn$_2$O$_4$ nanoparticles obtained in this study from reflectance spectroscopy are shown in Table 1.
Fig. 8: VSM curve of the LiMn$_2$O$_4$ nanoparticles.

Fig. 9: Arrangement of color attributes in the CIE 1976 (L’,a’,b’) color space.
CONCLUSION
Spinels Li$_{2}$Ni$_{1-x}$O$_{3}$ and LiMn$_{2}$O$_{3}$ nanoparticles were synthesized successfully by stearic acid gel process. Li$_{2-x}$Ni$_{x}$O$_{3}$ and LiMn$_{2}$O$_{3}$ were identified from their XRD patterns as a main crystalline phase with presence of minor impurities. SEM micrographs indicate the particle size ranging from 30 to 50 nm for Li$_{2-x}$Ni$_{x}$O$_{3}$ and LiMn$_{2}$O$_{3}$ nanoparticles. The band gap of Li$_{2-x}$Ni$_{x}$O$_{3}$ obtained at 1.40 eV and for LiMn$_{2}$O$_{3}$ at 1.16 eV. Therefore, the both synthesized nanoparticles can be used as semiconductor in photovoltaic devices. Color parameters evaluated by colorimetric analysis of LiMn$_{2}$O$_{3}$ resulted characteristic values of L*=25.820, a*=1.607 and b*=1.143.

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